


[illegible]

All dimensions are in mm unless specified										Unspecified m/c deviations (Tmed to IS 2102)	
TITLE		THREADED BODY CYLINDER SINGLE ACTING SPRING RETURN								Linear—Length or Diameter	
MODEL		4411—312 & 4411—309								Over & inc. TOL	
BORE SIZE		Ø32		PROJECTION						6	
P.R SIZE		Ø16		3rd ANGLE						±0.1	
STROKE		25		MOUNTING		THREADED BODY		30 ±0.2		30 ±0.2	
CUSHIONING		NIL		MIN. PR.		10 kg/cm <sup>2</sup>		120 ±0.3		120 ±0.5	
SCALE		NTS		MAX PR.		200 kg/cm <sup>2</sup>		315 ±0.8		1000 ±1.2	
DRN		09/01/16		BREAK WAY PR.		-----		2000 ±1.2		Length of anchor side of angle	
CHKD RBP		09/01/16						1000 ±1.2		Up to TOL	
APPD RBP		09/01/16						6 ±1		Over & inc. TOL	
								30 ±0.3		6 ±1	
								120 ±20		30 ±10	
								120 ±10		315 ±10	
PRECISION ENGINEERING ACCESSORIES											
PEENYA				BANGALORE							